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D206-728-113
Job Sheet 192227



Part No: D206-728-113

Job Qty: 2 pcs

Part Name: OEM Replacement Wearpad 206A / B Float Gear Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/19/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 12939*

Note: DWG REV N/A IPP Rev:A 05.10.19 New issue KJ/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	4/22/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S176135



Part: D206-728-113

Job No: 192227

Serial No/Batch: S176135

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH05-44 Issue 1 Date: 11/20/13 FAA STC SR022001

008902				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
120 QC 4	2 pcs	4/22/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	APR 29 2019 F.D. DAS 69 9:09
				QC 4 - 9	
				QC 4 - 46	
				DC - 1 - B4B	DAS 21 APR 29 2019
125 DC - 1 - B4B	2 pcs	4/22/19	0.00 0.00	DC - 2 - B4B	
				Packaging 3 - 1 - B4B	APR 29 2019 F.D. DAS 69 9:09
130 Packaging 3-1 - Stock - B4B	2 pcs	4/22/19	0.00 0.00	Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				QC 21 - FG - 21	
140 QC 21 - FG	2 pcs	4/22/19	0.00 0.00	QC 21 - FG - 70	
				QC 21 - SA - 53	
					DAS 21 APR 29 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 125 - Photocopy bluefile and create labels per PPP D206-728-113 CHG001

130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D206-728-113

Location: _____ PPP Rev: _____

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3339-3	Wearpad Centre	10 pcs (5 ea)	110-Packaging 1 - Pick Kit	5081004x4
D3339-7	Wearpad Long Fwd	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	F25184
D3339-9	Wearpad Aft	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	F114166
MS27039-1-08	Screw	76 Ea (38 ea)	110-Packaging 1 - Pick Kit	5133202
NAS1149D0332J	Washer	76 Ea (38 ea)	110-Packaging 1 - Pick Kit	5135473
NAS1330C3KB116	Rivnut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5076019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3339-3	10	4	0
	D3339-7	2	12	0
	D3339-9	2	7	0
	MS27039-1-08	76	546	0
	NAS1149D0332J	76	2,969	0
	NAS1330C3KB116	16	78	0

Part Specifications

Specifications could not be found.

Plex 3/19/19 2:27 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

206 A/ B SERIES

Qty -111	Qty -211	Qty -213	Qty -113	Qty -215	Part Number	Description
						206 A/B HIGH/LOW GEAR
X					D206-728-111	REPLACEMENT WEARPAD KIT
						206 A/B LOW GEAR
	X				D206-728-211	SKIDTUBE PROTECTOR KIT
						206 A/B HIGH GEAR
		X			D206-728-213	SKIDTUBE PROTECTOR KIT
						206 A/B FLOAT GEAR
			X		D206-728-113	REPLACEMENT WEARPAD KIT
				X	D206-728-215	SKIDTUBE PROTECTOR KIT
5			5	1	D3339-3	CENTER WEARPAD
1					D3339-5	FORWARD WEARPAD
			1		D3339-7	LONG FORWARD WEARPAD
			1	1	D3339-9	AFT WEARPAD
	1				D3340-1	FORWARD SKIDTUBE PROTECTOR
		1			D3340-3	FORWARD SKIDTUBE PROTECTOR
				1	D3340-5	FORWARD SKIDTUBE PROTECTOR
	1	1			D3340-9	AFT SKIDTUBE PROTECTOR
				1	D3340-11	CENTER SKIDTUBE PROTECTOR
				1	D3340-23	AFT SKIDTUBE PROTECTOR
24	24	24	38	38	MS27039-1-08	SCREW
24	24	24	38	38	AN960JD10L	WASHER
			8	8	NAS1330C3K116	BLIND INSERT

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Revision: A

Date: 05.08.03